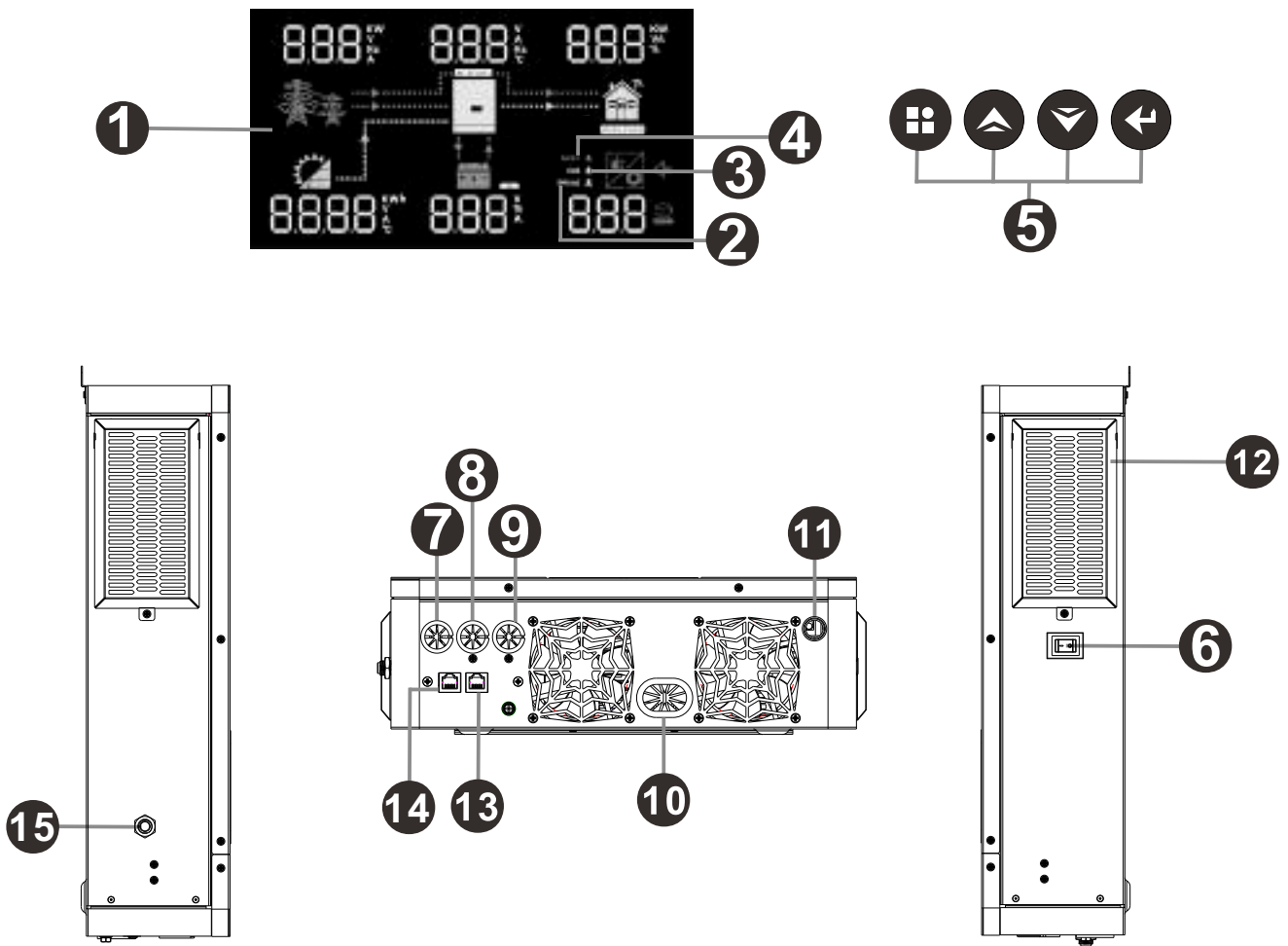


### 3.3 Product Overview



1. LCD display
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function buttons
6. Power on/off switch
7. AC input
8. Main output
9. Second output
10. Battery input
11. PV input
12. Anti dust kit
13. WIFI communication/RS-232 port
14. Battery communication/RS-485 port
15. Circuit breaker

## 4 INSTALLATION

### 4.1 Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- ☑ The unit x 1
- ☑ User manual x 1

### 4.2 Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.

### 4.3 Mounting the Unit

Consider the following points before selecting where to install:

- ⌘ Do not mount the inverter on flammable construction materials.
- ⌘ Mount on a solid surface
- ⌘ Install this inverter at eye level in order to allow the LCD display to be read at all times.
- ⌘ For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- ⌘ The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- ⌘ The recommended installation position is to be adhered to the wall vertically.
- ⌘ Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



**SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**

Install the unit by screwing two screws. It's recommended to use M6 screws.

### 4.4 Battery Connection

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

**WARNING!** All wiring must be performed by a qualified personnel.

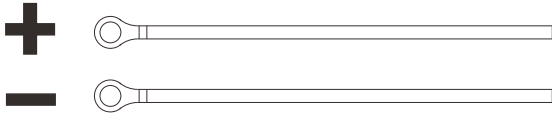
**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable as below.

**Recommended battery cable size:**

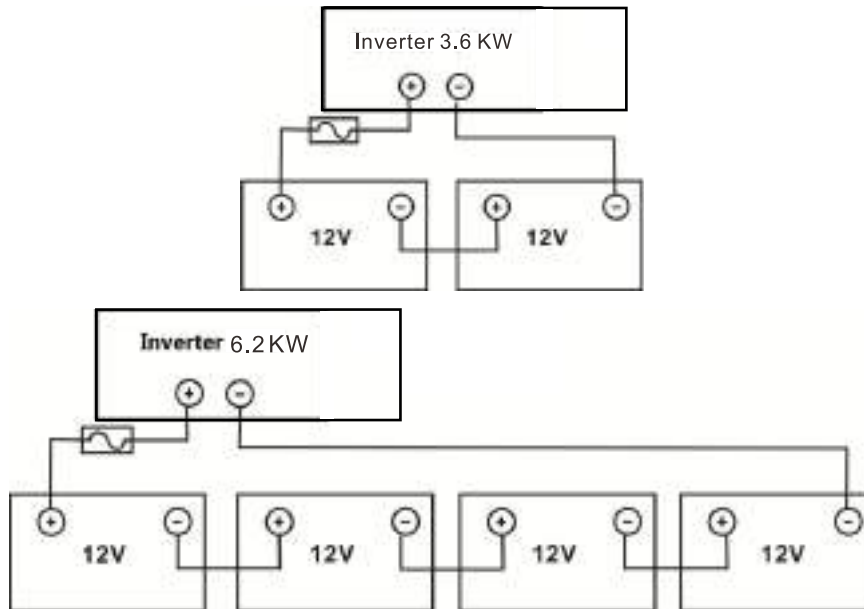
Model	Wire Size	Cable (mm <sup>2</sup> )	Torque value (max)
3.6KW/6.2KW	1 x 2AWG	25	2 Nm

Please follow below steps to implement battery connection:

1. Remove insulation sleeve 18 mm for positive and negative conductors.
2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.

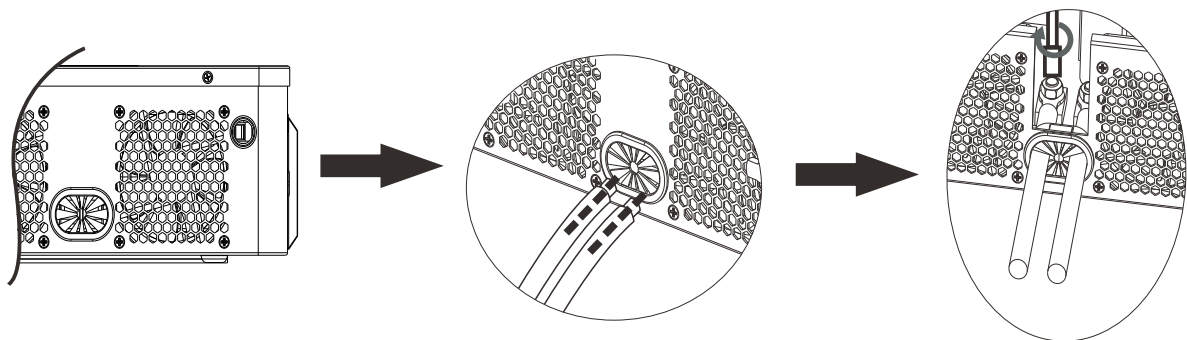


3. Connect all battery packs as below chart.



4. Insert the battery wires flatly into battery connectors of inverter and make sure the bolts are tightened with torque of 2 Nm in clockwise direction. Make sure polarity at both the battery and the inverter/charge is correctly connected and conductors are tightly screwed into the battery terminals.

Recommended tool: #2 Pozi Screwdriver



	<b>WARNING: Shock Hazard</b> Installation must be performed with care due to high battery voltage in series.
	<b>CAUTION!!</b> Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

#### 4.5 AC Input/Output Connection

**CAUTION!!** Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 32A for 3.6KW and 50A for 6.2KW.

**CAUTION!!** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

##### **Suggested cable requirement for AC wires**

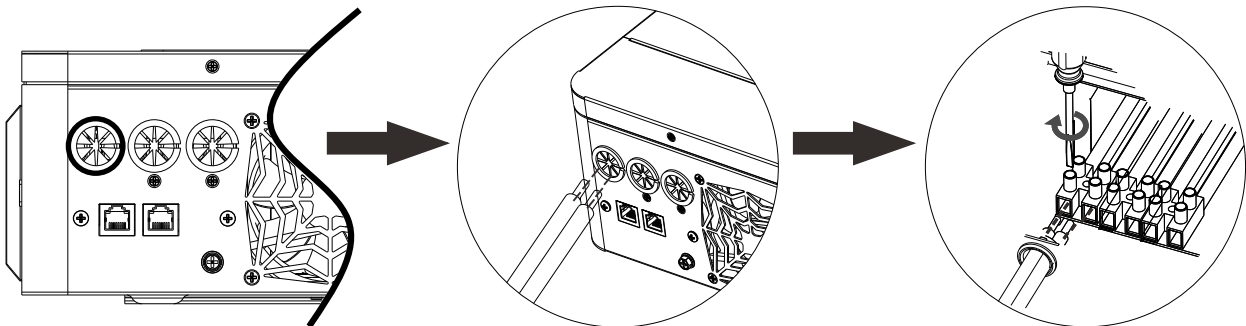
Model	Gauge	Cable (mm <sup>2</sup> )	Torque Value
3.6KW	12 AWG	4	1.2 Nm
6.2KW	10 AWG	6	1.2 Nm

Please follow below steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to open DC protector or disconnect first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws.

**L→LINE (brown or black)**

**N→Neutral (blue)**



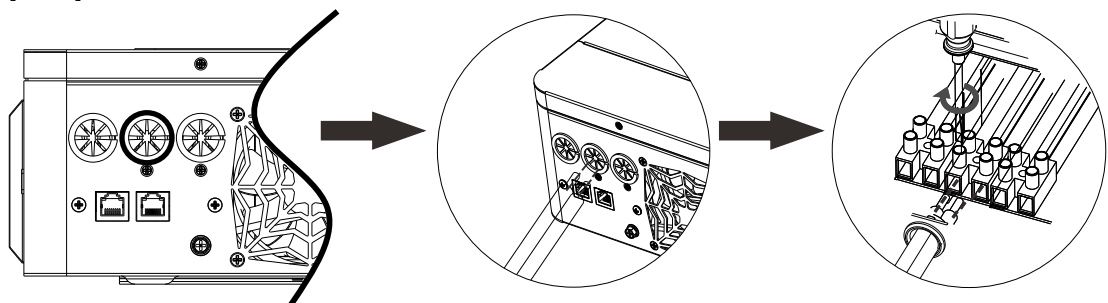
##### **WARNING:**

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.

**L→LINE (brown or black)**

**N→Neutral (blue)**

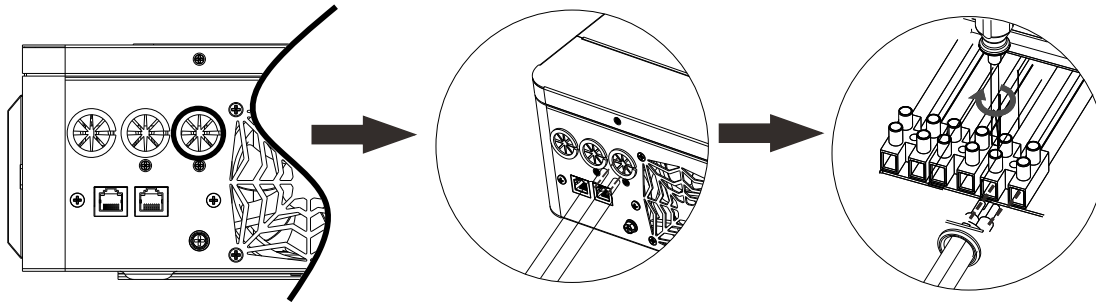




5. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.

**L→LINE (brown or black)**

**N→Neutral (blue)**



6. Make sure the wires are securely connected.

**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

#### 4.6 PV Connection

**CAUTION:** Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Size	Cable (mm <sup>2</sup> )	Torque value (max)
3.6KW/6.2KW	1 x 12AWG	4	1.2 Nm

#### **PV Module Selection:**

When selecting proper PV modules, please be sure to consider below parameters:

1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

INVERTER MODEL	3.6KW	6.2KW
Max. PV Array Open Circuit Voltage	500Vdc	
PV Array MPPT Voltage Range	60Vdc~450Vdc	

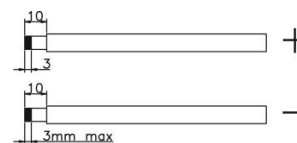
Take 250Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed as below table.

Solar Panel Spec. (reference) - 250Wp - Vmp: 30.1Vdc - Imp: 8.3A - Voc: 37.7Vdc - Isc: 8.4A - Cells: 60	SOLAR INPUT	Q'ty of panels	Total input power
	(Min in serial: 6 pcs, max. in serial: 13 pcs)		
	6 pcs in serial	6 pcs	1500W
	8 pcs in serial	8 pcs	2000W
	12 pcs in serial	12 pcs	3000W
	13 pcs in serial	13 pcs	3250W
	8 pieces in serial and 2 sets in parallel	16 pcs	4000W
	10 pieces in serial and 2 sets in parallel	20 pcs	5000W
	10 pieces in serial and 2 sets in parallel	20 pcs	6200W
	12 pieces in serial and 2 sets in parallel	24 pcs	6500W
	10 pieces in serial and 3 sets in parallel	30 pcs	7500W

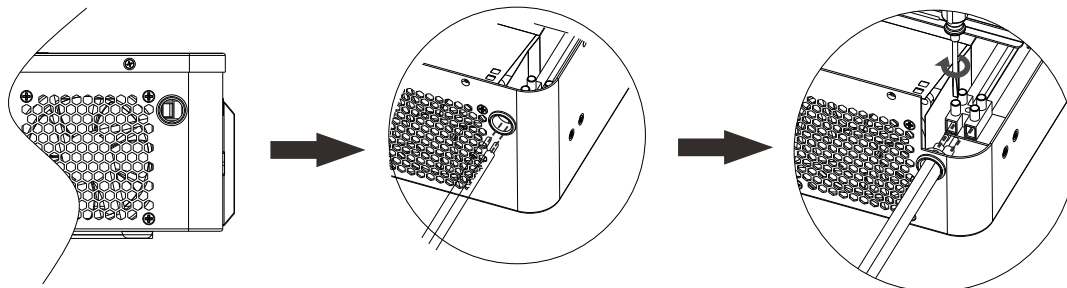
### PV Module Wire Connection

Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.



3. Check correct polarity of wire connection from PV modules and PV input connectors. Then, connect positive pole (+) of connection wire to positive pole (+) of PV input connector. Connect negative pole (-) of connection wire to negative pole (-) of PV input connector.  
Recommended tool: 4mm blade screwdriver



### 4.7 Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.

### 4.8 Communication Connection

1. Wi-Fi cloud communication (option):

Please use supplied communication cable to connect to inverter and Wi-Fi module. Download APP and installed from APP store, and Refer to "Wi-Fi Plug Quick Installation Guideline" to set up network and registering. The inverter status would be shown by mobile phone APP or webpage of computer.

2. GPRS cloud communication (option):

Please use supplied communication cable to connect to inverter and GPRS module, and then applied external power to GPRS module. Download APP and installed from APP store, and Refer to "GPRS RTU Quick Installation Guideline" to set up network and registering. The inverter status would be shown by mobile phone APP or webpage of computer.

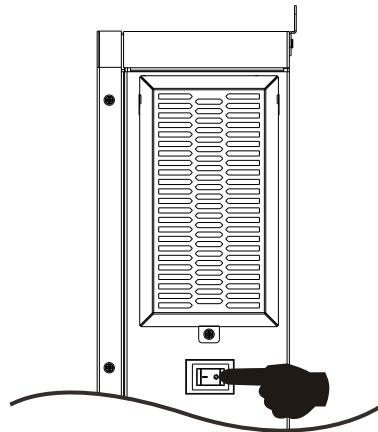
### 3. Battery communication

The communication between the battery and the inverter can be realized through the battery communication interface, so that the inverter and the lithium battery can exchange information.

## 5 OPERATION

### 5.1 Power ON/OFF

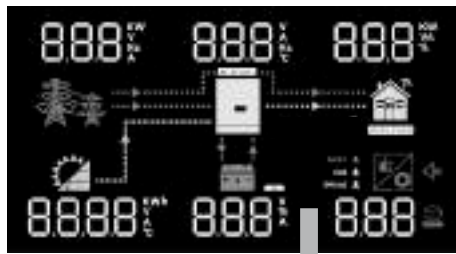
#### Side view of unit



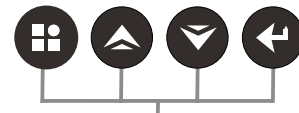
Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

### 5.2 Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.






LCD display



Function keys

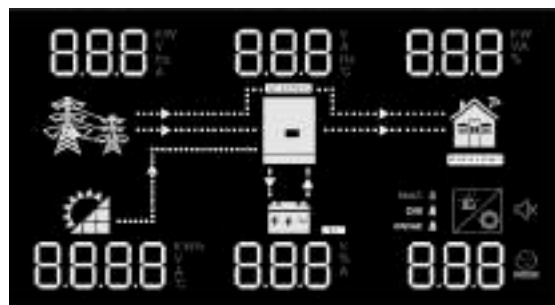
### LED Indicator




LED Indicator			Messages
INV/AC 	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
CHG 	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
FAULT 	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.














### Function Keys

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

## 5.3 LCD Display Icons



Icon	Function description
<b>Input Source Information</b>	
	Indicates the AC input.
	Indicates the PV input
	Indicate input voltage, input frequency, PV voltage, charger current (if PV in charging for 3.6KW models), charger power, battery voltage.

Configuration Program and Fault Information	
	Indicates the setting programs.
	Indicates the warning and fault codes.  Warning:  flashing with warning code.  Fault:  lighting with fault code
Output Information	
	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	
	
Load Information	
	Indicates overload.
Mode Operation Information	
	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
	Indicates load is supplied by utility power.
	Indicates the utility charger circuit is working.
	Indicates the DC/AC inverter circuit is working.
Mute Operation	
	Indicates unit alarm is disabled.





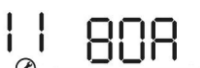




















## 5.4 LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

### Setting Programs:

Program	Description	Selectable option		
00	Exit setting mode	Escape (default) 00 GOE	One-button restore setting options	
		00 GOH		
01	Output source priority: To configure load power source priority	Utility first 01 USb	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.	
		Solar first (default) 01 SUB	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, utility will supply power to the loads at the same time. Battery provides power to the loads only when any one condition happens: - Solar energy and utility is not available. - Solar energy is not sufficient and utility is not available.	
		SBU priority 01 Sbu	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.	
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	10A 02 10A	20A 02 20A	30A 02 30A
		40A 02 40A	50A 02 50A	60A (default) 02 60A

02		70A 02 70 <sup>A</sup>	80A 02 80 <sup>A</sup>	90A 02 90 <sup>A</sup>
		100A 02 100 <sup>A</sup>	110A 02 110 <sup>A</sup>	120A 02 120 <sup>A</sup>
03	AC input voltage range	Appliances (default) 03 APL	If selected, acceptable AC input voltage range will be within 90-150VAC.	
		UPS 03 UPS	If selected, acceptable AC input voltage range will be within 90-150VAC.	
05	Battery type	AGM (default) 05 AGM	Flooded 05 FLD	
		User-Defined 05 USE	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.	
		User-Defined 05 LIB	When the solar energy exists, Set this item to LIB, and the lithium battery will be activated for 3 second.	
		User-Defined 05 LIC	If selected, Lithium battery communication connection for PACE 232 BMS. The lithium battery activation function is automatically enabled. (LIB function has built in)	
		User-Defined 05 LIP	If selected, Lithium battery communication connection for PACE 485 BMS. The lithium battery activation function is automatically enabled. (LIB function has built in)	
		User-Defined 05 LIL	If selected, Lithium battery communication connection for PYLON 485 BMS. The lithium battery activation function is automatically enabled. (LIB function has built in)	
06	Auto restart when overload occurs	Restart disable (default) 06 LTD	Restart enable 06 LTE	
		Restart disable (default) 07 LTD	Restart enable 07 LTE	
09	Output frequency	50Hz (default) 09 50 <sup>Hz</sup>	60Hz 09 60 <sup>Hz</sup>	
		100V 10 100 <sup>V</sup>	105V (default) 10 105 <sup>V</sup>	
10	Output voltage	110V 10 110 <sup>V</sup>	115V 10 115 <sup>V</sup>	120V 10 120 <sup>V</sup>
11	Maximum utility charging current  Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging	2A 11 2A	10A 11 10A	
		20A 11 20A	30A (default) 11 30A	

	current from program 02 for utility charger.	40A 	50A 			
		60A 	70A 	80A 		
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	Available options in 3.6KW model:				
		21.0V 	21.5V 	22.0V 		
		22.5V 	23.0V (default) 	23.5V 		
		24.0V 	24.5V 			
		25.0V 	25.5V 			
		Available options in 6.2KW model:				
		42V 	43V 	44V 		
		45V 	46V (default) 	47V 		
		48V 	49V 			
		50V 	51V 			
		13	Setting voltage point back	Available options in 3.6KW model:		



to battery mode when selecting "SBU priority" or "Solar first" in program 01.	Battery fully charged	24V
	13 <sup>BATT</sup> FUL	13 <sup>BATT</sup> 24.0 <sup>v</sup>
	24.5V	25V
	13 <sup>BATT</sup> 24.5 <sup>v</sup>	13 <sup>BATT</sup> 25.0 <sup>v</sup>
	25.5V	26V
	13 <sup>BATT</sup> 25.5 <sup>v</sup>	13 <sup>BATT</sup> 26.0 <sup>v</sup>
	26.5V	27V (default)
	13 <sup>BATT</sup> 26.5 <sup>v</sup>	13 <sup>BATT</sup> 27.0 <sup>v</sup>
	27.5V	28V
	13 <sup>BATT</sup> 27.5 <sup>v</sup>	13 <sup>BATT</sup> 28.0 <sup>v</sup>
	28.5V	29V
	13 <sup>BATT</sup> 28.5 <sup>v</sup>	13 <sup>BATT</sup> 29.0 <sup>v</sup>
	Available options in 6.2KW model:	
	Battery fully charged	48V
	13 <sup>BATT</sup> FUL	13 <sup>BATT</sup> 48.0 <sup>v</sup>
	49V	50V
	13 <sup>BATT</sup> 49.0 <sup>v</sup>	13 <sup>BATT</sup> 50.0 <sup>v</sup>
	51V	52V
	13 <sup>BATT</sup> 51.0 <sup>v</sup>	13 <sup>BATT</sup> 52.0 <sup>v</sup>
	53V	54V (default)
	13 <sup>BATT</sup> 53.0 <sup>v</sup>	13 <sup>BATT</sup> 54.0 <sup>v</sup>

		55V 13 <u>55.0</u> <sup>BATT</sup> v	56V 13 <u>56.0</u> <sup>BATT</sup> v
		57V 13 <u>57.0</u> <sup>BATT</sup> v	58V 13 <u>58.0</u> <sup>BATT</sup> v
16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first 16 <u>CS0</u>	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility (default) 16 <u>SNU</u>	Solar energy and utility will charge battery at the same time.
		Only Solar 16 <u>OSO</u>	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default) 18 <u>6ON</u>	Alarm off 18 <u>6OF</u>
19	Auto return to default display screen	Return to default display screen (default) 19 <u>ESP</u>	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 19 <u>LEP</u>	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 20 <u>LON</u>	Backlight off 20 <u>LOF</u>

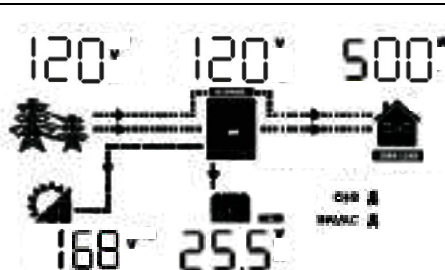
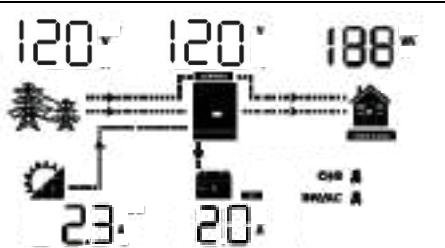
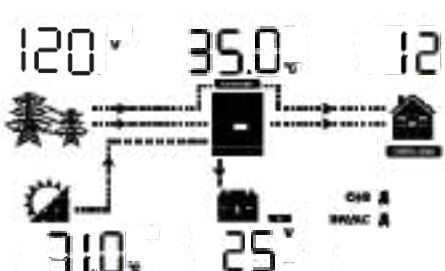
22	Beeps while primary source is interrupted	Alarm on (default) 22 AON	Alarm off 22 AOF
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) 23 byd	Bypass enable 23 byE
25	Record Fault code	Record enable (default) 25 FEN	Record disable 25 FdS
26	Bulk charging voltage (C.V voltage)	3.6KW default setting: 28.2V CU 26 BATT 28.2V	
		6.2KW default setting: 56.4V CU 26 BATT 56.4V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 30.0V to 30.0V for 3.6KW model and 48.0V to 60.0V for 6.2KW model. Increment of each click is 0.1V.	
27	Floating charging voltage	3.6KW default setting: 27.0V FLU 27 BATT 27.0V	
		6.2KW default setting: 54.0V FLU 27 BATT 54.0V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 35.0V to 30.0V for 3.6KW model and 48.0V to 60.0V for 6.2KW model. Increment of each click is 0.1V.	
29	Low DC cut-off voltage	3.6KW default setting: 20.0V COU 29 BATT 20.0V	
		6.2KW default setting: 40.0V COU 29 BATT 40.0V	

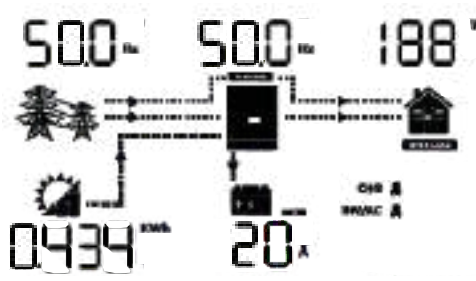
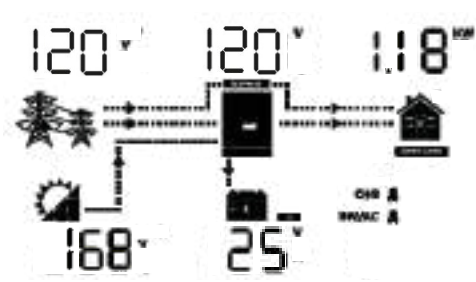
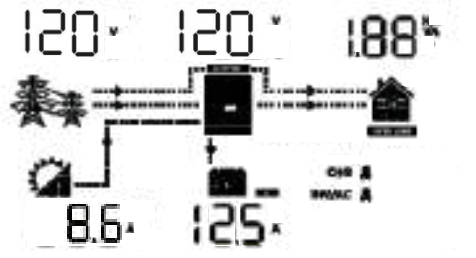
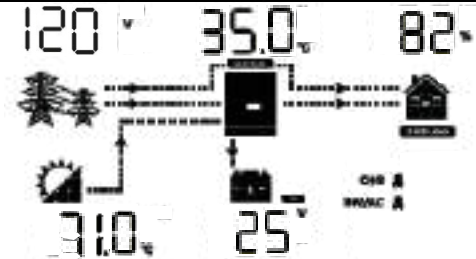
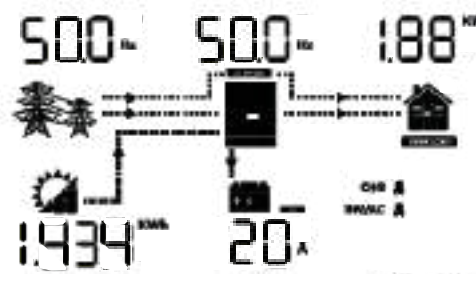
		If self-defined is selected in program 5, this program can be set up. Setting range is from 20.0V to 25.0V for 3.6KW model and 40.0V to 50.0V for 6.2KW model. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.	
30	Battery equalization	Battery equalization 30 EEN	Battery equalization disable (default) 30 EdS
		If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.	
31	Battery equalization voltage	3.6KW default setting: 29.2V EV 31 29.2 <sup>BATT</sup>	
		6.2KW default setting: 58.4V EV 31 58.4 <sup>BATT</sup>	
		Setting range is from 25.0V to 31.5V for 3.6KW model and 48.0V to 61.0V for 6.2KW model. Increment of each click is 0.1V.	
33	Battery equalized time	60min (default) 33 60	Setting range is from 5min to 900min. Increment of each click is 5min.
34	Battery equalized timeout	120min (default) 34 120	Setting range is from 5min to 900 min. Increment of each click is 5 min.
35	Equalization interval	30days (default) 35 30d	Setting range is from 0 to 90 days. Increment of each click is 1 day
36	Equalization activated immediately	Enable 36 AEN	Disable (default) 36 AdS
		If equalization function is enabled in program 30, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "E9". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 35 setting. At this time, "E9" will not be shown in LCD main page.	
37	GRID-tie operation	Off grid (default) 37 OFF	Inverter operates only in off-grid mode. Solar energy provides power to the loads as first priority and charging second
		Hybrid 37 HYD	Inverter operates hybrid mode. Solar energy provides power to the loads as first priority and charging second Excess energy feed to grid.

38	GRID-tie current	10A 38 10 <sup>A</sup>	Increment of each click is 2A.
39	Led pattern light	Led pattern off 39 L0F	Led pattern on(default) 39 L0N
41	Dual output	disable (default) 41 L2F	use 41 L20
42	Enter the dual output functional voltage point	3.6KW default setting: 22.0V 42 22.0	
		6.2KW default setting: 44.0V 42 44.0	
		Setting range is from 20.0V to 26.0V for 24VDC model and 40.0V to 52.0V for 48VDC model. Increment of each click is 0.1V.	

### 5.5 Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, charging power, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main CPU Version.

Selectable information	LCD display
<b>Charged state, and the power is less than 1kw</b>	
Input voltage=120V, PV voltage=168V, Battery voltage=25.5V, Output voltage=120V, Load in Watt=500W, Chg(Flashing), Inv/ac(bright)	
Input voltage=120V, PV current=2.3A, Battery current=20A, Output voltage=120V, Load in VA=188VA, Chg(Flashing), Inv/ac(bright)	
Input voltage=120V, Pv ntc temperture=71.0°C, Battery voltage=25V, Inv ntc temperture=35.0°C, Load percentage=12%, Chg(Flashing), Inv/ac(bright)	

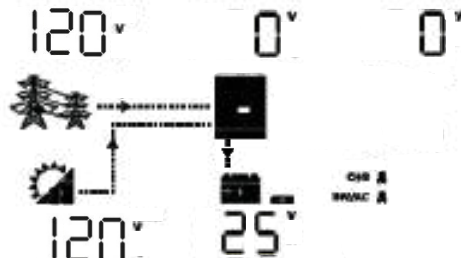
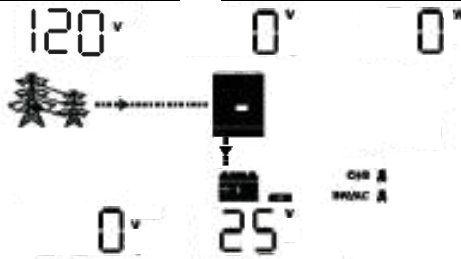
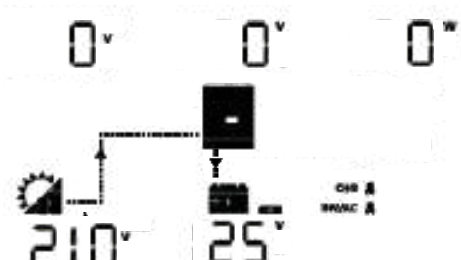

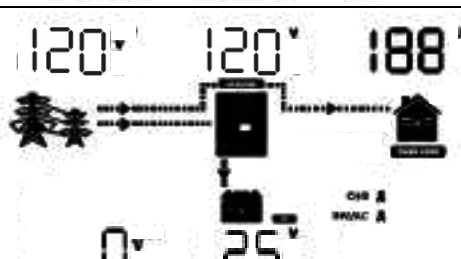
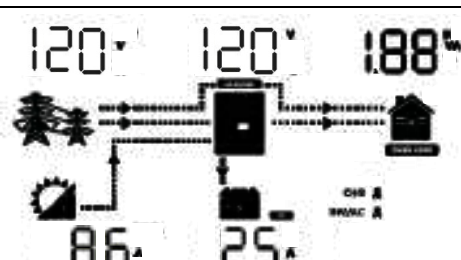

<p>Input frequency=50.0Hz ,  PV power=0.434KWh,  Battery current=20A,  Output frequency=50.0Hz,  Load in watt=188W,  Chg(Flashing), Inv/ac(bright)</p>	
Charged state, and the power is greater than 1kw	
<p>Input voltage=120V ,  PV voltage=168V,  Battery voltage=25V,  Output voltage=120V,  Load in Watt=1.18KW,  Chg(Flashing), Inv/ac(bright)</p>	
<p>Input voltage=120V ,  PV current=8.6A,  Battery current=12.5A,  Output voltage=120V,  Load in VA=1.88KVA,  Chg(Flashing), Inv/ac(bright)</p>	
<p>Input voltage=120V ,  Pv ntc temperture=71.0°C,  Battery voltage=25V,  Inv ntc temperture=35.0°C,  Load percentage=82%,  Chg(Flashing), Inv/ac(bright)</p>	
<p>Input frequency=50.0Hz ,  PV power=1.434KWh,  Battery current=20A,  Output frequency=50.0Hz,  Load in watt=1.88KW,  Chg(Flashing), Inv/ac(bright)</p>	

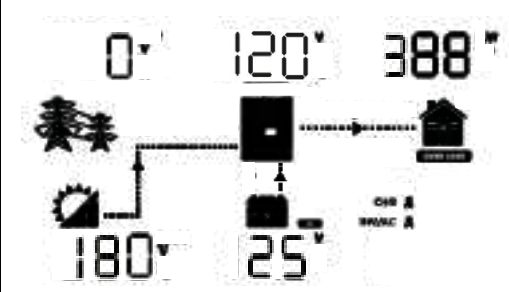
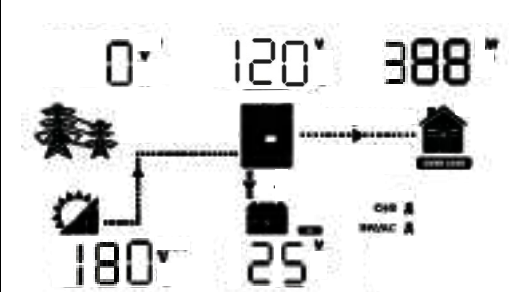
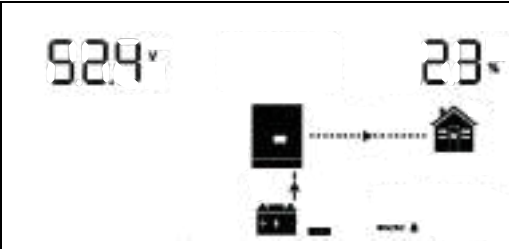
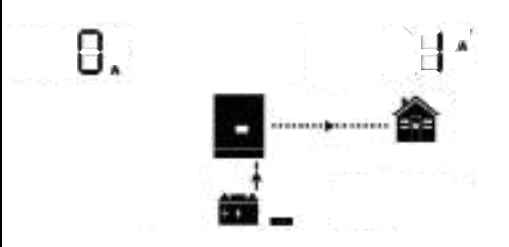
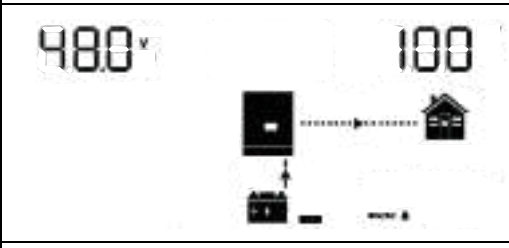
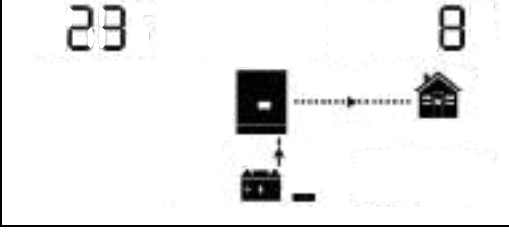
Discharged state, and the power is less than 1kw	
Input voltage=0V , PV voltage=0V, Battery voltage=25V, Output voltage=120V, Load in Watt=188W, Chg(turn off), Inv/ac(Flashing)	<p>The LCD display shows the following values: 0V (top left), 120V (top middle), 188W (top right), 0V (bottom left), and 25V (bottom middle). A system diagram is shown in the center, featuring a solar panel icon, a battery icon, and a house icon with a lightning bolt, connected by arrows. Below the battery icon, the text 'CHG' and 'INVT' are visible.</p>
Input voltage=0V , PV current=0A, Battery current=12.5A, Output voltage=120V, Load in VA=188VA, Chg(turn off), Inv/ac(Flashing)	<p>The LCD display shows the following values: 0V (top left), 120V (top middle), 188VA (top right), 0A (bottom left), and 12.5A (bottom middle). The system diagram and 'CHG'/'INVT' text are identical to the first row.</p>
Input voltage=0V , Pv ntc temperture=60.0°C, Battery voltage= 24V, Inv ntc temperture=36.0°C, Load percentage=13% , Chg(turn off), Inv/ac(Flashing)	<p>The LCD display shows the following values: 0V (top left), 360V (top middle), 13% (top right), 60.0°C (bottom left), and 24V (bottom middle). The system diagram and 'CHG'/'INVT' text are identical to the first row.</p>
Input frequency=0Hz , PV power=0KWh, Battery current=12A, Output frequency=50.0Hz, Load in watt=188W, Chg(turn off), Inv/ac(Flashing)	<p>The LCD display shows the following values: 0Hz (top left), 500Hz (top middle), 188W (top right), 0.000KWh (bottom left), and 12A (bottom middle). The system diagram and 'CHG'/'INVT' text are identical to the first row.</p>

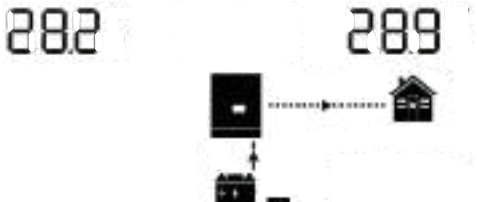
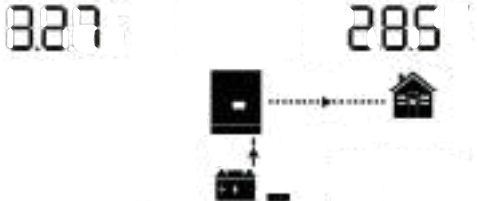
Discharged state, and the power is greater than 1kw	
Input voltage=0V , PV voltage=0V, Battery voltage=25V, Output voltage=120V, Load in Watt=1.88KW, Chg(turn off), Inv/ac(Flashing)	
Input voltage=0V , PV current=0A, Battery current=111A, Output voltage=120V, Load in VA=1.88KVA, Chg(turn off), Inv/ac(Flashing)	
Input voltage=0V , Pv ntc temperture=68.0°C, Battery voltage= 24V, Inv ntc temperture=30.0°C, Load percentage=81%, Chg(turn off), Inv/ac(Flashing)	
Input frequency=0Hz , PV power=0KWh, Battery current=111A, Output frequency=50.0Hz, Load in watt=1.21KW, Chg(turn off), Inv/ac(Flashing)	
Main CPU version checking	Main CPU version 32 01 



## 5.6 Operating Mode Description

Operation mode	Selectable information	LCD display
Standby mode	Input voltage=120V , PV voltage=210V, Battery voltage=25V, Output voltage=0V, Load in Watt=0W, Chg(Flashing), Inv/ac(bright)	
	Input voltage=120V , PV voltage=0V, Battery voltage=25V, Output voltage=0V, Load in Watt=0W, Chg(Flashing), Inv/ac(bright)	
	Input voltage=0V , PV voltage=210V, Battery voltage=25V, Output voltage=0V, Load in Watt=0W, Chg(Flashing)	
Line mode	Input voltage=120V , PV current=8.6A, Battery current=12.5A, Output voltage=120V, Load in VA=1.88KVA, Chg(Flashing), Inv/ac(bright)	
	Input voltage=120V, PV voltage=0V, Battery voltage=25V, Output voltage=120V, Load in Watt=188W, Chg(Flashing), Inv/ac(bright)	
Grid-Tie Operation	Input voltage=120V , PV current=8.6A, Battery current=12.5A, Output voltage=120V, Load in VA=1.88KVA, Chg(Flashing), Inv/ac(bright)	
		When working in Grid-Tie mode, the  will be flash 3S/times.

Operation mode	Selectable information	LCD display
Battery mode	Input voltage=0V , PV voltage=180V, Battery voltage=25V, Output voltage=120V, Load in Watt=388W, Inv/ac(Flashing)	
	Input voltage=0V , PV voltage=180V, Battery voltage=25V, Output voltage=120V, Load in Watt=388W, Chg(Flashing), Inv/ac(Flashing)	
Selectable information		LCD display
LIC(Lithium battery communication connection)		
Total battery voltage=52.4V Battery residual capacity=23%		
Battery charging current=0A Battery discharge current=1A		
Nominal battery voltage=48V Total battery capacity=100AH		
Battery remaining capacity=23% Battery charger/discharge Times = 8		

Battery ambient temperature=28.2°C Battery MOS temperature=28.9°C	
Single battery voltage=3.27V Single battery temperature=28.5°C	

## RGB Light (option )

① **Battery Mode:red Light**

② **Utility Mode:blue Light**

③ **PV Mode:purple Light**

### 5.7 Battery Equalization Description

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

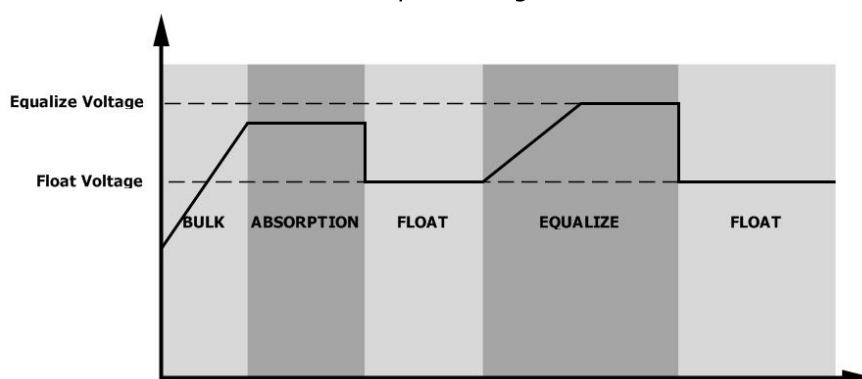
#### ⌘ How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 35.
2. Active equalization immediately in program 36.

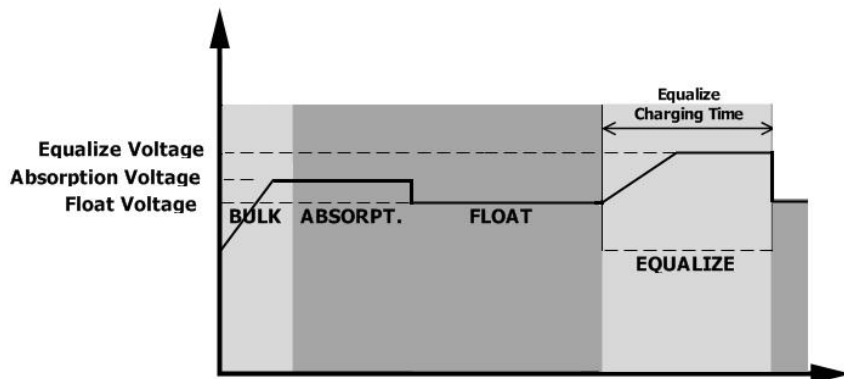
#### ⌘ When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

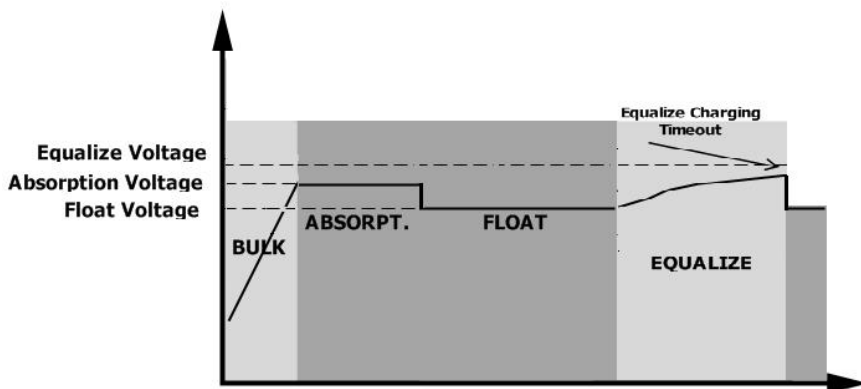


## ⌘ Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



## 5.8 Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	01 ERROR
02	Over temperature	02 ERROR
03	Battery voltage is too high	03 ERROR
04	Battery voltage is too low	04 ERROR
05	Output short circuited or over temperature is detected by internal converter components.	05 ERROR
06	Output voltage is too high.	06 ERROR
07	Overload time out	07 ERROR
08	Bus voltage is too high	08 ERROR
09	Bus soft start failed	09 ERROR
51	Over current or surge	51 ERROR

52	Bus voltage is too low	52 ERROR
53	Inverter soft start failed	53 ERROR
55	Over DC voltage in AC output	55 ERROR
57	Current sensor failed	57 ERROR
58	Output voltage is too low	58 ERROR
59	PV voltage is over limitation	59 ERROR

### 5.9 Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	01 <sup>⚡</sup>
03	Battery is over-charged	Beep once every second	03 <sup>⚡</sup>
04	Low battery	Beep once every second	04 <sup>⚡</sup>
07	Overload	Beep once every 0.5 second	07 <sup>⚡</sup>
10	Output power derating	Beep twice every 3 seconds	10 <sup>⚡</sup>
15	PV energy is low.	Beep twice every 3 seconds	15 <sup>⚡</sup>
E9	Battery equalization	None	E9 <sup>⚡</sup>
bP	Battery is not connected	None	bP <sup>⚡</sup>

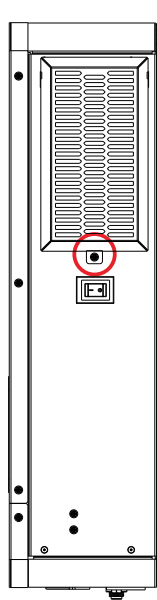
## 6 CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT

### 6.1 Overview

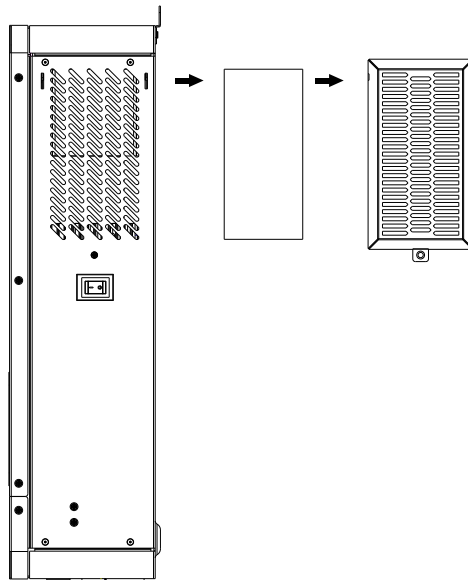
Every inverter is already installed with anti-dusk kit from factory. Inverter will automatically detect this kit and activate internal thermal sensor to adjust internal temperature. This kit also keeps dusk from your inverter and increases product reliability in harsh environment.

### 6.2 Clearance and Maintenance

**Step 1:** Please loosen the screw in counterclockwise direction on the top of the inverter.



**Step 2:** Then, dustproof case can be removed and take out air filter foam as shown in below chart.



**Step 3:** Clean air filter foam and dustproof case. After clearance, re-assemble the dust-kit back to the inverter.

**NOTICE:** The anti-dust kit should be cleaned from dust every one month.

## 7 SPECIFICATIONS

Table 1 Line Mode Specifications

INVERTER MODEL	3.6KW	6.2KW
Input Voltage Waveform	Sinusoidal (utility or generator)	
Nominal Input Voltage	100Vac	
Low Loss Voltage	90Vac±5V (UPS); 90Vac±5V (Appliances)	
Low Loss Return Voltage	95Vac±5V (UPS); 95Vac±5V (Appliances)	
High Loss Voltage	145Vac±5V	
High Loss Return Voltage	140Vac±5V	
Max AC Input Voltage	150Vac	
Nominal Input Frequency	50Hz / 60Hz (Auto detection)	
Low Loss Frequency	40±1Hz	
Low Loss Return Frequency	42±1Hz	
High Loss Frequency	65±1Hz	
High Loss Return Frequency	63±1Hz	
Output Short Circuit Protection	Circuit Breaker	
Efficiency (Line Mode)	>95% ( Rated R load, battery full charged )	
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)	
<b>Output power derating:</b> When AC input voltage drops to 100V, the output power will be derated.		

Table 2 Inverter Mode Specifications

INVERTER MODEL	3.6KW	6.2KW
Rated Output Power	3.6KW	6.2KW
Output Voltage Waveform	Pure Sine Wave	
Output Voltage Regulation	100/105/110/115/120Vac±5%	
Output Frequency	50Hz / 60Hz	
Peak Efficiency	93%	
Overload Protection	3s@≥150%; 5s@101%~150% load	
Surge Capacity	2* rated power for 5 seconds	
Nominal DC Input Voltage	24Vdc	48Vdc
Cold Start Voltage	23.0Vdc	46.0Vdc
Low DC Warning Voltage		
@ load < 50%	22.0Vdc	44.0Vdc
@ load ≥ 50%	21.0Vdc	42.0Vdc
Low DC Warning Return Voltage		
@ load < 50%	22.5Vdc	45.0Vdc
@ load ≥ 50%	22.0Vdc	44.0Vdc
Low DC Cut-off Voltage		
@ load < 50%	20.5Vdc	41.0Vdc
@ load ≥ 50%	20.0Vdc	40.0Vdc
High DC Recovery Voltage	32Vdc	62Vdc
High DC Cut-off Voltage	33Vdc	63Vdc
No Load Power Consumption	45W	50W

Table 3 Two Load Output Power

INVERTER MODEL	3.6KW	6.2KW
Full Load	3600W	6200W
Maximum Main Load	3600W	6200W
Maximum Second Load(battery model)	1200W	2066W
Main Load Cut Off Voltage	26VDC	52VDC
Main Load Return Voltage	27VDC	54VDC



Table 4 Charge Mode Specifications

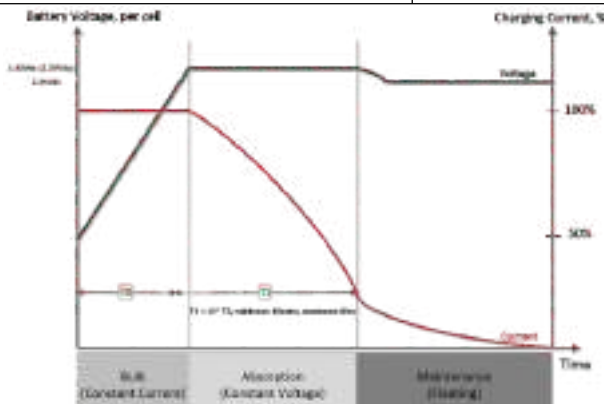
Utility Charging Mode			
INVERTER MODEL		3.6KW	6.2KW
Charging Algorithm		3-Step	
AC Charging Current (Max)		80Amp (@V <sub>I/P</sub> =100 Vac)	
Bulk Charging Voltage	Flooded Battery	29.2	58.4
	AGM / Gel Battery	28.2	56.4
Floating Charging Voltage		27Vdc	54Vdc
Charging Curve			
MPPT Solar Charging Mode			
INVERTER MODEL		3.6KW	6.2KW
Max. PV Array Power		4200W	6500W
Nominal PV Voltage		240Vdc	360Vdc
PV Array MPPT Voltage Range		60Vdc~500Vdc	
Max. PV Array Open Circuit Voltage		500Vdc	
Max Charging Current (AC charger plus solar charger)		120Amp	120Amp

Table 5 Grid-Tie Operation

INVERTER MODEL	3.6KW	6.2KW
Nominal Output Voltage	100/105/110/115/120VAC	
Feed-in Grid Voltage Range	90~150VAC	
Feed-in Grid Frequency Range	49~51±1Hz/59~61±1Hz	
Nominal Output Current	30A	51.7A
Power Factor Range	>0.99	
Maximum Conversion Efficiency (DC/AC)	97%	

Table 6 General Specifications

INVERTER MODEL	3.6KW	6.2KW
Safety Certification	CE	
Operating Temperature Range	-10°C to 50°C	
Storage temperature	-15°C~ 60°C	
Humidity	5% to 95% Relative Humidity (Non-condensing)	
Dimension (D*W*H), mm	110X334X423	
Net Weight, kg	9	10